



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5622-3

Job Sheet 182616



Part No: D5622-3

Job Qty: 2 ea

Part Name: Mid Wearshoe



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/29/18

Job Tracking No:

Due Date: 8/29/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG.D5622 REV.A IPP REV.A NEW ISSUE 18/05/16 JFS VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	8/29/18	8/29/18	0.00	0.00	Start Up Waterjet		JS 18/08/18
110	Waterjet	2 pcs	8/29/18	8/29/18	0.00	0.12	Waterjet1		JS 18/08/18
120	QC	2 pcs	8/29/18	8/29/18	0.00	0.00	QC2 Waterjet-2		JS 18/08/18
130	QC	2 pcs	8/29/18	8/29/18	0.00	0.00	QC8-2		JS 18/08/18
140	Brake NC	2 pcs	8/29/18	8/29/18	0.12	0.02	Brake NC 1		AUG 29 2018 68
150	QC	2 pcs	8/29/18	8/29/18	0.00	0.00	QC5		9-89
160	Autoweld 1	2 pcs	8/29/18	8/29/18	0.00	0.06	Automated welding		JS 18/08/18
170	QC	2 pcs	8/29/18	8/29/18	0.00	0.00	QC10		38 DAS
180	QC	2 pcs	8/29/18	8/29/18	0.00	0.00	QC5		7-89 38
190	HandFinish	2 pcs	8/29/18	8/29/18	0.00	0.05	HandFinish4		AS AUG 31 2018
200	QC	2 pcs	8/29/18	8/29/18	0.00	0.00	QC3		SEP 04 2018 68
210	Packaging	2 pcs	8/29/18	8/29/18	0.00	0.00	Packaging3-1		SEP 05 2018 89
220	QC21-SA	2 Ea	8/29/18	8/29/18	0.00	0.00	QC21		SEP 18 2018 05

Part Op 110 - 1-Cut D5622-3F as per Dwg D5622 Dwg Rev: A Prog Rev: A 2-Deburr if necessary

Descriptions: 160 - ***SEE NOTE 8 FOR SURFACE BUILDUP*** 1- WELD AS PER DWG AND QSI004 4.5 FOR AUTOMATED

WELDING USE 8259 HARDCOAT BATCH:

190 - APPLY TEXTURED COATING ON CONCAVE SURFACE AS PER DWG AND QSI

BATCH: 138886

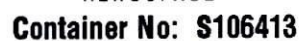
210 - LOCATION : FP001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	.2020 sf (.101 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	0	254	0



Dart Aerospace Ltd.
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Part: D5622-3

Job No: 182616

Serial No/Batch: S106413

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/29/18

8
DVE

9. **THESE**

Part Specifications

Specifications could not be found.

Plex 8/29/18 8:56 AM dart.white.jesse

